



Textile Heat Transfer

Description

PVC heat seal material with polyester backing, created for inkjet digital printing and cutting systems with Roland eco-solvent inks. The material grants a high covering power on dark fabrics.
Average film thickness before application: **170 micron**

Basic information

Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with Roland VS-i)

Blade: **new at 50°** | Minimum required pressure: **70 gf**

Transfer setup

Temperature: **150°C (300°F)** | Time: **15"** | Pressure: **medium (3÷4 bar)**

Application instructions

Print and cut the material | Let the print dry at least 12 hours before rolling up, overlaying or heat transferring the material | Weed the exceeding material | Remove the print from the polyester backing using Roland application tape (adhesive, transparent and resistant to high temperatures) | Heat apply | Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

■ Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

■ Washing instructions

Wait 24h after the heat transfer | **50°C Max- inside out** |
Do not use bleach or other aggressive chemical agents.
Dry clean: no | **Tumble dry: not recommended**

N.B.

All information given in this sheet are based on our experience. We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.